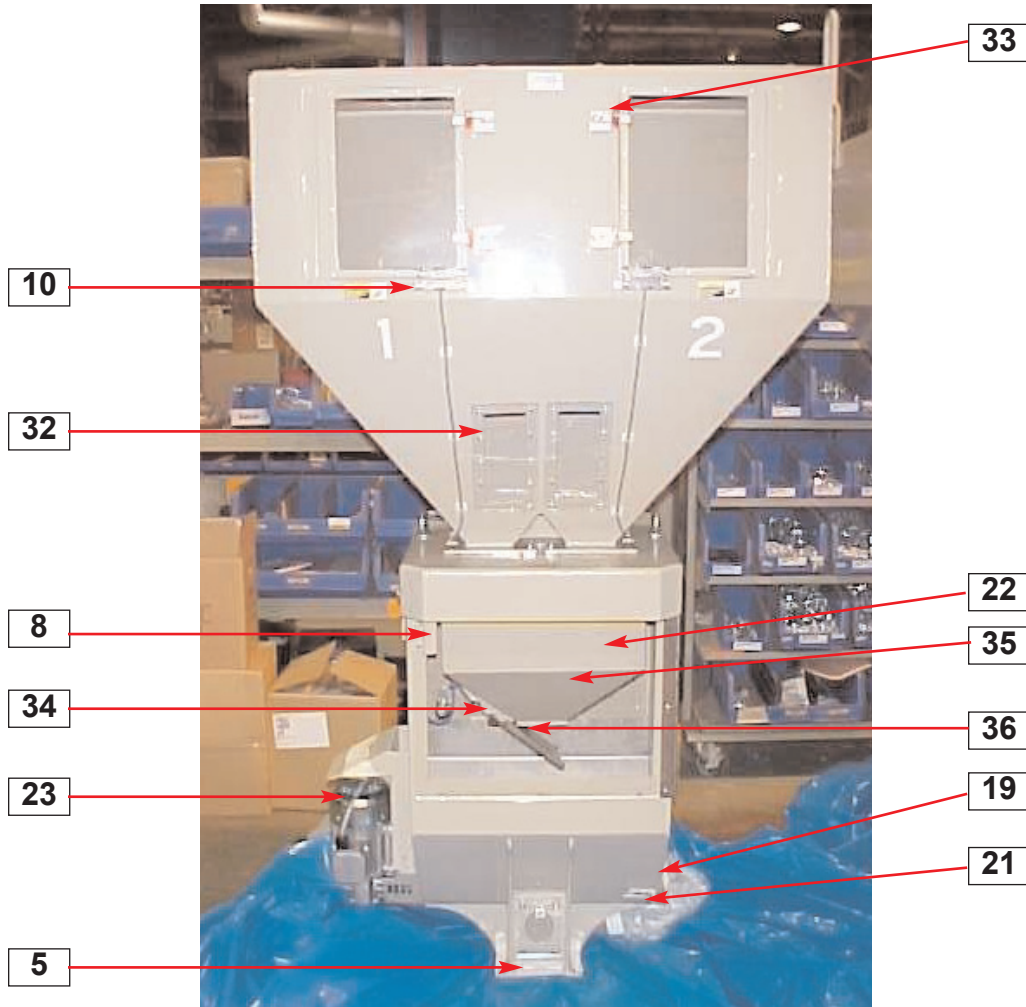


Parts Identification Guide
PIB008/0405

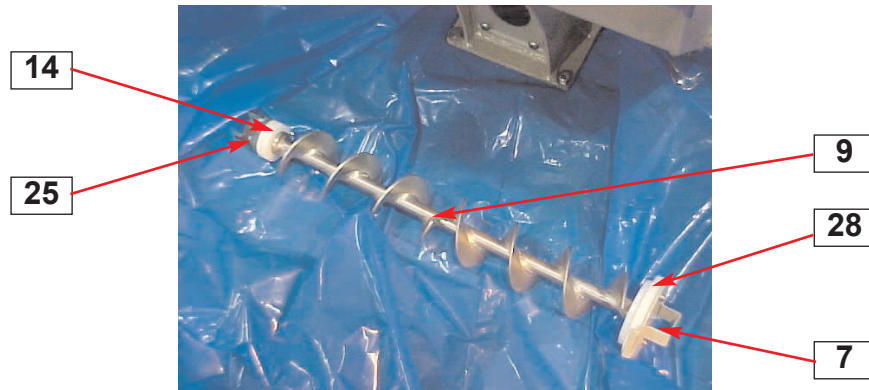
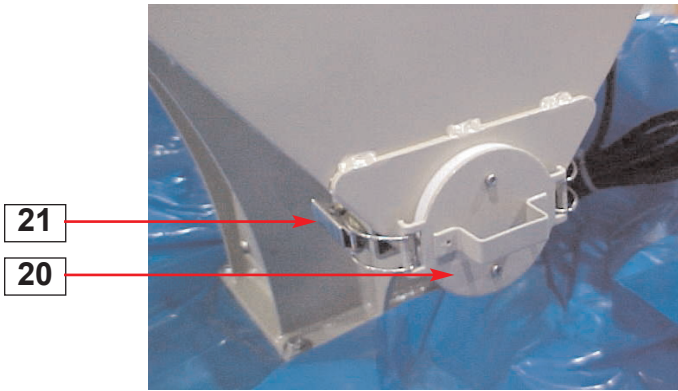
XB Blender





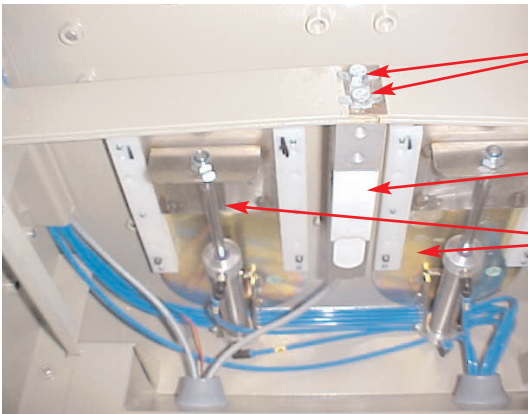
XB Blender

- 5. Blender Mounting Flange
- 8. Door Interlock Switch (1)
- 10. Electrical Interlock (4) places
- 19. Mixing Auger Assembly
- 21. Mixing Auger Hold Down Latch (2)
- 22. Mixing Chamber Access Door
- 23. Mixing Motor
- 32. Strip Sight Glass (8) places
- 33. Toggle Latch (8) places
- 34. Weigh Bin Dump Valve Air Cylinder
- 35. Weigh Bin Assembly
- 36. Weigh Bin Dump Valve

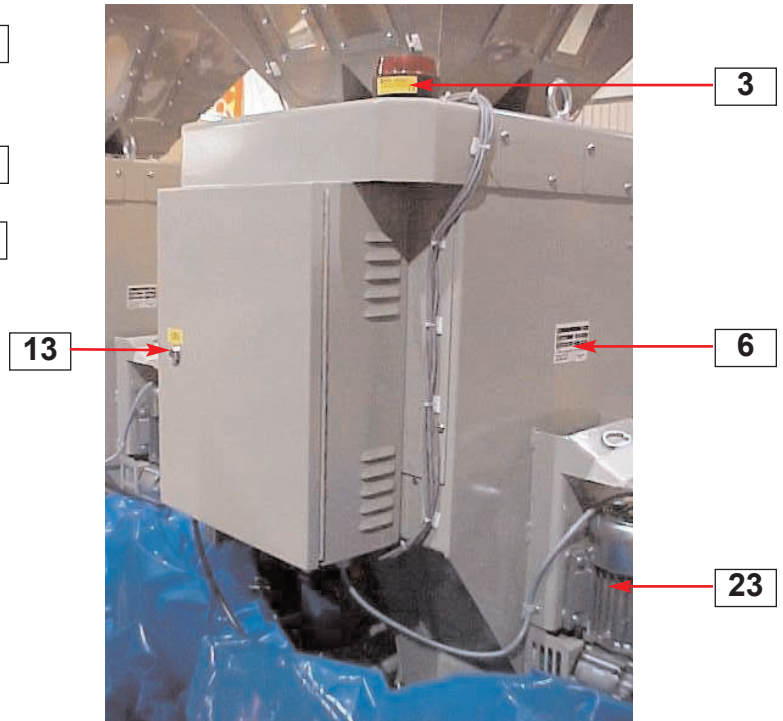


XB Blender

- 7. Cover Plate with Handle
- 9. Double Reverse Mixing Auger
- 11. End Bushing
- 12. End Plate with Handle
- 14. Flat Keyed Portion of Motor Side Bushing
- 20. Mixing Auger End Plate & Bushing
- 21. Mixing Auger Hold-down Latches
- 25. Motor Coupler
- 28. Removable End Bushing

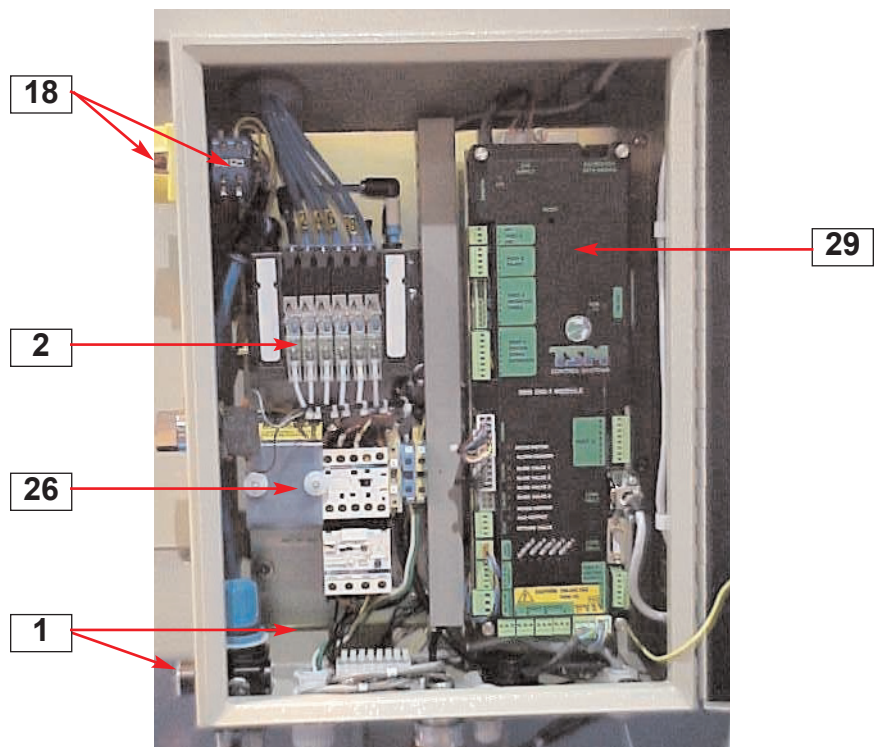
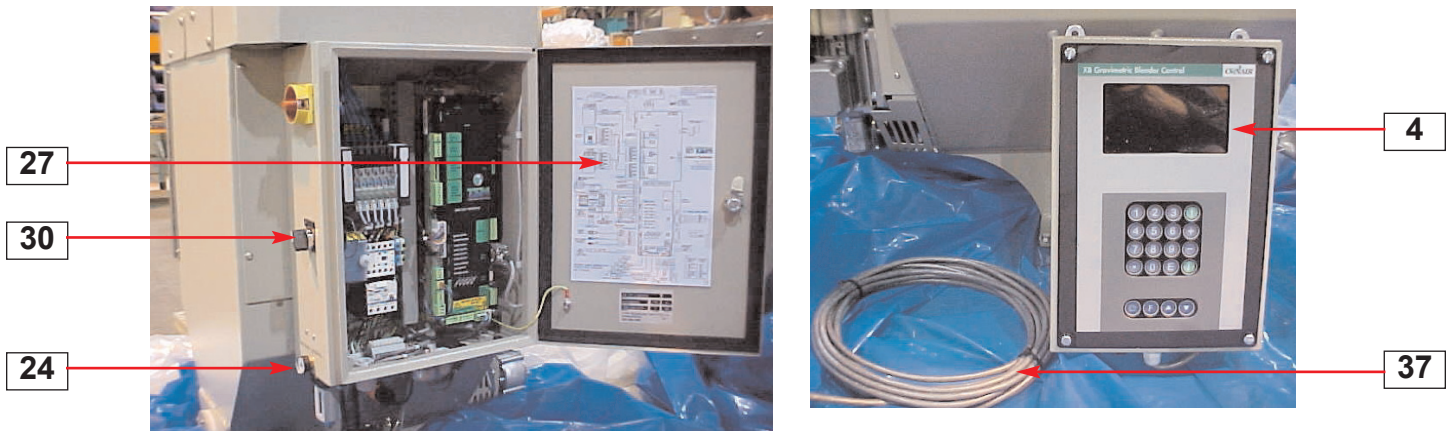


View of Load Cell and (2) slide valve Assemblies (inside mix chamber compartment)



XB Blender

- 3. Alarm Light
- 6. Chassis Name Plate
- 13. Entrance Latch
- 15. Load Cell
- 16. Load Cell Connections
- 23. Mixing Motor
- 31. Slide Gate Assembly
(includes air cylinder, slide valve and slide valve guides)



XB Blender

- 1. Air Regulator and Gauge
- 2. Air Solenoid Manifold
- 4. Backlighted LCD Display
- 17. Main Disconnect Switch
- 18. Main Power Disconnect (Handle)
- 24. Air Pressure Gauge
- 26. Motor Starter Mixing Motor
- 27. PLC Controller Wiring Diagram
- 29. Removable PLC Controller
- 30. Run / Pause Selector
- 37. 20 ft. Remote Cable (Standard)